

WEATHERMAX[®] HBR MIO

High Build Recoatable Polyurethane

PC 406

- FEATURES**
- EXCELLENT HIGH BUILD BRUSH & ROLLER APPLICATION
 - SUPERIOR GLOSS & COLOUR RETENTION
 - CAN BE APPLIED UP TO 125 MICRONS DFT IN A SINGLE COAT VIA SPRAY APPLICATION
 - GOOD ABRASION RESISTANCE
 - ACCELERATOR AVAILABLE FOR USE IN COOLER CONDITIONS
 - AVAILABLE IN TWO MICACEOUS IRON OXIDE FINISHES

USES WEATHERMAX[®] HBR MIO has been locally developed for high build roller or brush application. It is a high build recoatable polyurethane coating designed to be used over a wide range of suitably primed substrates such as mild steel, galvanised steel, concrete and aluminium. The micaceous iron oxide pigment particles interlock in the film to form a barrier against moisture ingress. WEATHERMAX[®] HBR MIO is a high performance coating that exhibits excellent gloss and colour retention during extended service periods in severe industrial and marine environments and in extreme UV exposure

SPECIFICATIONS AS/NZS 3750.6
Tested in accordance with AS4548.5 Appendix C & D for use as a concrete anti-carbonation coating system when used with Durebild[®] STE

RESISTANCE GUIDE

WEATHERABILITY	Excellent gloss and colour retention on exterior exposure	SOLVENTS	Resists splash and spillage of most hydrocarbon solvents, refined petroleum products and most common alcohols
HEAT RESISTANCE	Up to 120°C dry heat	WATER	Excellent resistance to fresh and salt water but not suitable for immersion
SALTS	Unaffected by splash and spillage of neutral and alkaline salt solutions	ALKALIS	Good resistance to splash and spillage of most common alkalis (except MIO Mid Grey) – see PRECAUTIONS
ACIDS	Excellent resistance to splash and spillage of most acids (except MIO Mid Grey) – see PRECAUTIONS	ABRASION	Good when fully cured

TYPICAL PROPERTIES AND APPLICATION DATA (STANDARD HARDENER)

CLASSIFICATION	Acrylic polyurethane coating	APPLICATION CONDITIONS			
FINISH	Gloss		Min	Max	
COLOUR	MIO Natural Grey, MIO Mid Grey	Air Temp.	10°C	40°C	
		Substrate Temp.	10°C	40°C	
		Relative Humidity		85%	
		Concrete Moisture		<6%	
COMPONENTS	Two (Three, when using Accelerator)	COATING THICKNESS (MICRONS)			
VOLUME SOLIDS	66%		Min	Max	Recommended
VOC LEVEL	<320 g/L	Wet film per coat (µm)	114	189	152
FLASH POINT	42°C	Dry film per coat (µm)	75	125	100
POT LIFE	2 Hours (4 Litre kit, 25°C)	SUITABLE SUBSTRATES	Suitably primed steel, aluminium, zinc coated steel, concrete and composites		
MIXING RATIO V/V	Part A : 4 Part B : 1	PRIMERS	Most Dulux [®] two pack primers		
THINNER	965-42166 DUTHIN [®] 040	TOPCOATS	Not applicable		
PRODUCT CODE	770-63006 MIO Mid Grey 770-63095 MIO Natural Grey 976-84593 Standard Hardener 976-89935 Accelerator Part C	APPLICATION METHODS	Brush, roller, conventional, airless spray or air assisted spray		

DRYING CHARACTERISTICS AT 100 µm DRY FILM THICKNESS* (STANDARD HARDENER)

Temperature	Humidity	Touch	Handle	Full Cure	OVERCOAT	
					Min	Max
15° C	50%	10 Hours	25 Hours	7 Days	25 Hours	Extended
25° C	50%	3 Hours	10 Hours	7 Days	10 Hours	Extended

* These figures are a guide only, as ventilation, film thickness, humidity, thinning and other factors will influence the rate of drying.

SPREADING RATE
with Standard Hardener
assuming no losses

6.6 square metres per litre equals 100 µm dry film thickness

NOTE: Practical spreading rates will vary depending on such factors as application method, ambient conditions, surface porosity and roughness.

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STANDARD HARDENER WITH ACCELERATOR (PART C)

MIXING RATIO | PART C: 1 DOSE PER 4 LITRE KIT

COATING THICKNESS (MICRONS)

	Min	Max	Recommended
Wet film per coat (µm)	117	195	156
Dry film per coat (µm)	75	125	100
SOLIDS BY VOLUME	64%		
VOC LEVEL	<335 g/L		
POT LIFE	2 Hours (4 Litre kit, 25°C)		

APPLICATION CONDITIONS

	Min	Max
Air Temperature	5°C	40°C
Substrate Surface Temperature	5°C	40°C
Relative Humidity		85%
Concrete Moisture Content		<6%

DRYING CHARACTERISTICS AT 100 µm DRY FILM THICKNESS*

OVERCOAT

Temperature	Humidity	Touch	Handle	Full Cure	Min	Max
10° C	50%	7 Hours	18 Hours	7 Days	18 Hours	Extended
25° C	50%	2 Hours	5 Hours	7 Days	5 Hours	Extended

*These figures are a guide only, as ventilation, film thickness, humidity, thinning and other factors will influence the rate of drying

SPREADING RATE

with Accelerator
assuming no losses

6.4 square metres per litre equals 100 µm dry film thickness

NOTE: Practical spreading rates will vary depending on such factors as application method, ambient conditions, surface porosity and roughness.

TYPICAL SYSTEMS

This is a guide only and not to be used as a specification. Your specific project needs must be discussed with a Dulux Protective Coatings Consultant.

SURFACE	ENVIRONMENT	PREPARATION GUIDE	SYSTEM	DFT (µm)
STEEL – NEW	Coastal (AS2312.1 Cat C5) Exceeds System PUR5	Abrasive blast clean AS1627.4 Class 2.5	1 st Coat Zincanode [®] 402	75 µm
			2 nd Coat Duremax [®] GPE MIO	200 µm
			3 rd Coat Weathermax [®] HBR MIO	100 µm
STEEL – NEW	Coastal (AS2312.1 Cat C5) Exceeds System PUR4	Abrasive blast clean AS1627.4 Class 2.5	1 st Coat Zincanode [®] 402	75 µm
			2 nd Coat Duremax [®] GPE	125 µm
			3 rd Coat Weathermax [®] HBR MIO	100 µm
STEEL – NEW	Mild - Moderate (AS2312.1 Cat C2-3) System PUR2	Abrasive blast clean AS1627.4 Class 2.5	1 st Coat Duremax [®] GPE ZP	125 µm
			2 nd Coat Weathermax [®] HBR MIO	100 µm
STEEL – MAINTENANCE	Exterior/Interior	Power tool clean AS1627.2 Class 2 minimum	1 st Coat Durebild [®] STE	125 µm
			2 nd Coat Weathermax [®] HBR	100 µm
			3 rd Coat Weathermax [®] HBR	100 µm
GALVANISED STEEL	Mild - Moderate (AS2312.1 Cat C2-3) System PUR2	Clean, degrease and abrade surface	1 st Coat Duremax [®] GPE ZP	125 µm
			2 nd Coat Weathermax [®] HBR MIO	100 µm
CONCRETE	Exterior/Interior	Remove release agents and other surface contaminants	1 st Coat Durebild [®] STE	125 µm
			2 nd Coat Weathermax [®] HBR MIO	100 µm
			3 rd Coat Weathermax [®] HBR MIO	100 µm
ALUMINIUM	Exterior/Interior	Clean, degrease and abrade surface	1 st Coat Luxepoxy [®] 4 White Primer	50 µm
			2 nd Coat Weathermax [®] HBR MIO	100 µm
			3 rd Coat Weathermax [®] HBR MIO	100 µm

NOTE: If application is by brush or roller, additional coats will be necessary to achieve the minimum DFT and full opacity

SURFACE PREPARATION

Specifiers should follow the surface preparation guidelines from the data sheet for the primer or first coat selected. The surface must be clean, sound and free from moisture, grease, oil, dirt, rust, loose paint, and other contaminants. Degrease surface with Gamlen CA 1 detergent (according to the manufacturer's written instructions and all safety warnings) and then abrade to provide a key for the coating system. If application of the second coat has exceeded the recoat window of the first coat (refer to data sheet) then the entire surface MUST be abraded.

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APPLICATION	Mix each can thoroughly using a power mixer until the contents are uniform. Mix the contents of both packs together thoroughly with a power mixer and let stand for 10 minutes. If Weathermax® HBR Accelerator (Part C) is to be used, add under power mixing after the Part A and Part B have been mixed. Use one dose only per 4 Litre kit. Remix thoroughly before application.
BRUSH/ROLLER	Apply even coats of the mixed material to the prepared surface. Thin if necessary with up to 50 ml/litre with Duthin® 040 (965-42166) to aid application. When brushing and rolling additional coats may be required to attain the specified thickness. Note - If a highly decorative appearance is required it may be necessary to adjust thinning levels (up to 100 – 150ml/litre), roller type and application technique.
CONVENTIONAL SPRAY	Thin up to 100 ml/litre with DUTHIN® 040 (965-42166) to aid atomisation. Typical Set-up Graco AirPro: 1.8mm (239543) Pressure at Triton 308: 65-100 kPa (10-15 p.s.i.) Pressure at Gun: 385-420 kPa (55-60 p.s.i.)
AIRLESS SPRAY	Standard airless spray equipment such as a Graco Xtreme 45:1 with a fluid tip of 15-19 thou (0.38-0.48mm) and an air supply capable of delivering 550-690 kPa (80-100 p.s.i.) at the pump. Thinning is not normally required but up to 50 ml/litre of Duthin® 040 (965-42166) may be added to aid application.
PRECAUTIONS	This is an industrial product designed for use by experienced Protective Coating applicators. Where conditions may require variation from the recommendations on this Product Data Sheet contact your nearest Dulux® Cosultant for advice prior to painting. Do not apply in conditions outside the parameters stated in this document without the written consent of Dulux® Australia. Freshly mixed material must not be added to material that has been mixed for some time. The rate of cure is dependent upon temperature. Do not apply at temperatures below 10°C. Do not apply at relative humidity above 85% or when the surface is less than 3°C above the dewpoint. Ensure that you read and understand the safety precautions on the Material Safety Data Sheets for the two components before using. The recommended thinner MUST be used as some solvents react with the isocyanate hardener seriously degrading the life of the coating. Under no circumstances should water or non-specified thinner be allowed to contaminate the product. To minimize variations in gloss and appearance on a structure or item it is recommended that Weathermax Accelerator is used in all kits or not at all, ie do not paint half the item with the Accelerator and half without. This may result in a slight difference in appearance and gloss. Note - The Weathermax® HBR Accelerator will substantially speed up handle and dry times when used within the allowable temperature ranges quoted above. However if lower than recommended application and substrate temperatures are experienced during curing it may lead to solvent entrapment and low gloss due to the effects of condensation/dew. Aluminium containing colours (ie Mid Grey) are not recommended for service in acidic or alkaline conditions. Coatings containing micaceous iron oxide (MIO) are prone to marring but this will not affect the protective properties. With MIO coatings colour variations will occur due to different application techniques.
CLEAN UP	Clean all equipment with Duthin® 040 (965-42166) immediately after use
OVERCOATING	Degrease with Gamlen CA 1 according to the data sheet. Test adhesion of existing coating by standard cross hatch adhesion test. If the coating fails, remove it. High-pressure water wash at 8.3 to 10.3 MPa (1,200-1,500 p.s.i.) to remove chalk and dust. Abrade surface to provide a good key for the new coating.
SAFETY PRECAUTIONS	Read Data Sheet, SAFETY DATA SHEET and any precautions on container labels. SAFETY DATA SHEET is available from Customer Service (13 23 77) or www.duluxprotectivecoatings.com.au
STORAGE	Store as required for a flammable liquid Class 3 in a bonded area under cover. Store in a dry, well-ventilated area away from sources of heat or ignition. Keep containers closed at all times.
HANDLING	As with any chemical, ingestion, inhalation and prolonged or repeated skin contact should be avoided by good occupational work practice. Eye protection approved to AS1337 must be worn while handling and using. Always wash hands before smoking, eating, drinking or using the toilet. Gas is evolved when isocyanate in the hardener reacts with water. If a closed container shows signs of internal pressure, cover it completely with a cloth and remove the lid slowly to prevent splashing or violent expulsion of the lid.
USING	Use with good ventilation and avoid inhalation of spray mists and fumes. When spraying, wear combined organic vapour/particulate respirator. Users must comply with their respective State Spray Painting Regulations at all times. Use with good ventilation and avoid inhalation of spray mists and fumes. When spraying, wear a positive-pressure, air-supplied respirator. Users must comply with the provisions of the respective State Spray Painting Regulations at all times.
FLAMMABILITY	This product is flammable. All sources of ignition must be eliminated in, or near the working area. DO NOT SMOKE. Fight fire with foam, CO ₂ or dry chemical powder. On burning will emit toxic fumes.
WELDING	Avoid inhalation of fumes if welding surfaces coated with this paint. Grind off coating before welding.

COMPANY INFORMATION		PACKAGING, TRANSPORT AND STORAGE	
Dulux Protective Coatings a division of		PACKAGING	Available in 4 litre and 20 litre packs
DuluxGroup (Australia) Pty Ltd 1956 Dandenong Road, Clayton 3168 A.B.N. 67 000 049 427	DuluxGroup (New Zealand) Pty Ltd 150 Hutt Park Road, Lower Hutt, NZ A.B.N. 55 133 404 118	TRANSPORTATION WEIGHT	1.43 kg/litre (Average of components)
		DANGEROUS GOODS	Part A: Class 3 UN 1263 Part B: Class 3 UN 1263 Part C: Class 3 UN 1263

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