LUXAFLOOR® WB

Water Borne Epoxy Floor Coating

FEATURES
• VERY TOUGH FILM – SUITABLE FOR COMMERCIAL CAR PARKS
• WATER BORNE LOW VOC – LESS THAN 10g/L – AND LOW ODOUR
• EXCELLENT ADHESION TO CONCRETE
• GOOD CHEMICAL RESISTANCE
• GLOSS FINISH THAT IS EASY TO CLEAN
• AVAILABLE IN A RANGE OF FACTORY MADE AND TINTED COLOURS AND CLEAR

USES
LUXAFLOOR® WB is a low build, water borne, two pack epoxy floor coating that provides a hardwearing gloss finish. It is ideal for use in areas subject to foot traffic and rubber-tyred vehicle traffic. Can be applied as a slip resistant finish by using LUXAFLOOR® STIR-IN AGGREGATE FINE. LUXAFLOOR® WB is ideal for use in internal floor areas where the odour of conventional epoxy floor coatings prevents their use.

SPECIFICATIONS

RESISTANCE GUIDE

WEATHERABILITY
Epoxy coatings yellow with time and chalk on exterior exposure. Neither yellowing nor chalking detracts from the protective properties of the coating.

SOLVENTS
Good resistance to splash and spillage of aromatic and aliphatic hydrocarbon solvents and alcohols

WATER
Excellent resistance to fresh and salt water but not suitable for immersion

ALKALIS
Good resistance to splash and spillage of most common alkalis

ABRASION
Excellent when fully cured

ADHESION
Excellent adhesion to concrete when fully cured

HEAT RESISTANCE
Up to 120°C dry heat

SALTS
Excellent resistance to neutral and alkaline salts

ACIDS
Good resistance to splash and spillage of dilute acids

SUITABLE SUBSTRATES
Diamond ground or track blasted concrete

PRODUCT CODE
728-04014 Deep Base
728-38678 Light Grey
728-38661 Pewter
728-38717 Koala Grey
728-38866 Jade
728-39079 Signal Red
728-89899 Clearcoat
976-H0139 Hardener

PRIMERS
Not applicable

TOPCOATS
Not Applicable

APPLICATION METHODS
Brush, roller, conventional and airless spray

TYPICAL PROPERTIES AND APPLICATION DATA

CLASSIFICATION
Water Borne Epoxy Coating

FINISH
Gloss

COLOUR
Clear, Light Grey, Pewter, Jade, Koala Grey, Signal Red, and a range of colours from the Luxafloor® Colour Chart (Deep Base)

APPLICATION CONDITIONS

<table>
<thead>
<tr>
<th>COATING THICKNESS (MICRONS)</th>
<th>Min</th>
<th>Max</th>
<th>Recommended</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wet film per coat (μm)</td>
<td>80</td>
<td>160</td>
<td>130</td>
</tr>
<tr>
<td>Dry film per coat (μm)</td>
<td>40</td>
<td>80</td>
<td>65</td>
</tr>
</tbody>
</table>

MIXING RATIO V/V
Part A : 3 Part B : 1

THINNER
Potable water

SUITABLE SUBSTRATES
Diamond ground or track blasted concrete

APPLICATION

DRYING CHARACTERISTICS AT 65 μm DRY FILM THICKNESS

<table>
<thead>
<tr>
<th>Floor Temperature</th>
<th>Humidity</th>
<th>Touch</th>
<th>Light Traffic</th>
<th>Full Cure</th>
<th>Min 2</th>
<th>Max 3</th>
</tr>
</thead>
<tbody>
<tr>
<td>10°C</td>
<td>50%</td>
<td>12 Hours</td>
<td>72 Hours</td>
<td>14 Days</td>
<td>24 Hours</td>
<td>48 Hours</td>
</tr>
<tr>
<td>25°C</td>
<td>50%</td>
<td>4 Hour</td>
<td>24 Hours</td>
<td>7 Days</td>
<td>6 Days</td>
<td>24 Hours</td>
</tr>
</tbody>
</table>

These figures are a guide only, as ventilation, film thickness, humidity, thinning and other factors will influence the rate of drying.

1 Do not use any product past its pot life, even if it still appears fit for use; it will develop substantially reduced gloss and may show excessive brittleness and other defects.

2 Higher film builds can be achieved by spray application but this will extend drying times.

3 If the maximum overcoat interval is exceeded then the surface MUST be abraded to ensure maximum intercoat adhesion.

SPREADING RATE

7.7 square metres per litre equals 65 μm dry film thickness

NOTE: Practical spreading rates will vary depending on such factors as application method, ambient conditions, surface porosity and roughness.

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**TYPICAL SYSTEMS**

This is a guide only and not to be used as a specification. Your specific project needs must be discussed with a Dulux Protective Coatings Consultant.

<table>
<thead>
<tr>
<th>SURFACE</th>
<th>ENVIRONMENT</th>
<th>PREPARATION GUIDE</th>
<th>SYSTEM</th>
<th>DFT (μm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>CONCRETE</td>
<td>Interior</td>
<td>Remove curing agents and other surface contaminants. Diamond grind or track blast</td>
<td>1st Coat Luxafloor® WB</td>
<td>65 μm</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>2nd Coat Luxafloor® WB</td>
<td>65 μm</td>
</tr>
</tbody>
</table>

**NOTE:** If application is by brush or roller, additional coats will be necessary to achieve the minimum DFT and full opacity.

<table>
<thead>
<tr>
<th>SURFACE</th>
<th>PREPARATION</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Concrete Floors</td>
<td>Concrete must be at least 28 days old before coating. Remove curing compounds, oil, grease and other oily contaminants with Gamilen CA 1 detergent (according to the manufacturer’s written instructions and all safety warnings). Diamond grind, track or light shot-blast concrete floors to remove laitance and to provide a suitable profile. Remove all dust by vacuum cleaning. Fill any large cracks or voids using Luxepoxy® Filler.</td>
<td></td>
</tr>
</tbody>
</table>

**APPLICATION** Mix each can thoroughly using a power mixer until the contents are uniform. Ensure bases have been tinted to the correct colour before use. DULUX® ASSUMES NO RESPONSIBILITY FOR THE APPLICATION OF INCORRECT COLOUR. Mix the contents of both packs together thoroughly with a power mixer and let stand for 3 minutes. Box containers before use to ensure colour consistency. Remix thoroughly before application. To aid application and penetration into the concrete, thin the first coat up to 15% with fresh potable water. (Add the water with stirring after the Part A and Part B have been thoroughly mixed together).

**BRUSH/ROLLER** Cut in with brush around perimeter of floor. Roller application is preferred method. Apply even coats of mixed material to the prepared surface. It is recommended that typical “X” and “Y” roller patterns be used, working in small areas of up to 10m² at a time, keeping a wet-edge moving forward. When brushing and rolling additional coats may be required to attain the specified thickness.

**CONVENTIONAL SPRAY** All equipment previously used with solvent based paints should be flushed sequentially with acetone, methylethyl ketone and finally water before use.

**AIRLESS SPRAY** Flush equipment sequentially with acetone, methylethyl ketone and finally water before use. Standard airless spray equipment such as a Graco Xtreme 30:1 with a fluid tip of 17-21 thou (0.43-0.53mm) and an air supply capable of delivering 550-690 kPa (80-100 p.s.i.) at the pump.

**PRECAUTIONS** This is an industrial product designed for use by experienced Coating applicators. Where conditions may require variation from the recommendations on this Product Data Sheet contact your nearest Dulux® Consultant for advice or consent of Dulux® Australia. Do not use any product past its pot life. Product past its pot life may still appear fit for use but will develop substantially reduced gloss and may develop brittleness. Freshly mixed material must not be added to material that has been mixed for some time. The rate of cure is dependent upon temperature. Do not apply at temperatures below 5°C, or where the surface temperature is below 5°C. Do not apply at relative humidity above 70% or when the surface is less than 3°C above the dewpoint. Product should be protected against ponding water for 24 hours after application. After this period ponding water may cause temporary lightening of the colour, which will recover after the surface is dried. When applying this product to broad surfaces, use only one application method to avoid colour variation or streaking.

**CLEAN UP** Clean all equipment by thoroughly flushing with water and then ethanol or methylethylketone.

**OVERCOATING** Degrose with Gamilen CA 1 according to the manufacturer's written instructions and all safety warnings. Test adhesion of existing coating by standard cross hatch adhesion test. If the coating fails, remove it. Fill any cracks or defects in the concrete with Dulux® Luxepoxy® Filler. Spot prime bare areas with the specified floor coating. Mechanically grind the existing coating to remove any gloss and create a good key for the new coating. Vacuum clean to remove all dust.

**SAFETY PRECAUTIONS** Read Data Sheet, SAFETY DATA SHEET and any precautions on container labels. SAFETY DATA SHEET is available from Customer Service (13 23 77) or www.duluxprotectivecoatings.com.au

**STORAGE** Both components are NOT classified as dangerous goods for transport or storage. Store in well ventilated banded area under cover and away from sources of heat. Keep containers closed at all times.

**HANDLING** As with any chemical, ingestion, inhalation and prolonged or repeated skin contact should be avoided by good occupational work practice. Eye protection approved to AS1337 should be worn where there is a risk of splashes entering the eyes. Always wash hands before smoking, eating, drinking or using the toilet.

**USING** Use with good ventilation and avoid inhalation of spray mists and fumes. If risk of inhalation of spray mists exists, wear combined organic vapour/particulate respirator. When spraying, users must comply with their respective State Spray Painting Regulations.

**FLAMMABILITY** This product is non flammable. On burning will emit toxic fumes.

Avoid inhalation of fumes if welding surfaces coated with this paint. Grind off coating before welding.

**COMPANY INFORMATION** Dulux Protective Coatings a division of DuluxGroup (Australia) Pty Ltd A.B.N. 67 000 049 427

DuluxGroup (New Zealand) Pty Ltd A.B.N. 55 153 404 118

1956 Dandenong Road, Clayton 3168

150 Hutt Park Road, Lower Hutt, NZ

Available in 10 litre packs

Transportation Weight: 1.34 kg/litre (Average of components)

DANGEROUS GOODS Part A: Non Dangerous Goods

Part B: Non Dangerous Goods

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