

FERREKO[®] No. 3

Micaceous Iron Oxide Two Pack Epoxy

PC 560

- FEATURES**
- EXTENSIVE SERVICE HISTORY IN MARINE AND CORROSIVE CONDITIONS
 - APAS APPROVED LONG LIFE FINISH
 - HIGH PERFORMANCE MIO COATING FOR STRUCTURAL STEEL
 - CAN BE USED AS INTERMEDIATE OR TOPCOAT

USES FERREKO[®] No. 3 is a two component epoxy coating formulated with micaceous iron oxide pigment that imparts outstanding durability and abrasion resistance. The micaceous iron oxide pigment particles interlock in the film to form a barrier against moisture ingress and improve resistance to degradation by UV light.

FERREKO[®] No. 3 is designed for the protection of steel structures in aggressive marine and industrial atmospheres particularly where resistance to abrasion is important. Applications include wharf super-structures, ship loaders, bridges, hoppers, conveyors, silos and storage tanks.

SPECIFICATIONS AS/NZS 3750.14

RESISTANCE GUIDE

WEATHERABILITY	Will yellow with time and chalk on exterior exposure, although the MIO pigment reduces chalking. Neither yellowing nor chalking detracts from protective properties of the coating. Use a weatherable pigmented topcoat if appearance is important.	SOLVENTS	Unaffected by immersion in petroleum solvents, gasoline, diesel fuel and lubricating oils
HEAT RESISTANCE	Up to 150°C dry heat	WATER	Natural Grey is suitable for immersion in fresh and salt water. Mid Grey is not suitable – see PRECAUTIONS
SALTS	Natural Grey withstands immersion in strong alkali, neutral and mild acid salt solutions. For Mid Grey, see PRECAUTIONS	ALKALIS	Natural Grey has excellent resistance to splash of most alkalis. Mid Grey NOT suitable – see PRECAUTIONS
ACIDS	Natural Grey is suitable for splash and spillage exposure to weak solutions of inorganic and organic acids. Mid Grey is not suitable – see PRECAUTIONS	ABRASION	Excellent when fully cured

TYPICAL PROPERTIES AND APPLICATION DATA

CLASSIFICATION	Two pack epoxy micaceous iron oxide	APPLICATION CONDITIONS			
FINISH	Low sheen with low metallic lustre		Min	Max	
COLOUR	Natural Grey, Mid Grey	Air Temp.	10°C	45°C	
		Substrate Temp.	10°C	45°C	
		Relative Humidity		85%	
COMPONENTS	Two	COATING THICKNESS (MICRONS)			
VOLUME SOLIDS	60% (Natural Grey)		Min	Max	Recommended
VOC LEVEL	<350 g/L (Natural Grey)	Wet film per coat (µm)	150	210	170
FLASH POINT	>23°C	Dry film per coat (µm)	90	125	100
POT LIFE	6 hours (4 litre, 25°C)	SUITABLE SUBSTRATES	Suitably primed steel		
MIXING RATIO V/V	Part A : 5 Part B : 1	PRIMERS	Dulux [®] two pack primers		
THINNER	920-08925 Dulux [®] Epoxy Thinner	TOPCOATS	Two pack Dulux [®] topcoats (optional)		
PRODUCT CODE	747-63095 Natural Grey 747-63006 Mid Grey 976-63049 Hardener	APPLICATION METHODS	Conventional, airless or air assisted spray		

DRYING CHARACTERISTICS AT 100 µm DRY FILM THICKNESS*

Temperature	Humidity	Touch	Handle	Full Cure	OVERCOAT	
					Min	Max
10° C	50%	7 Hours	14 Hours	7 Days	16 Hours	48 Hours
15° C	50%	5 Hours	10 Hours	7 Days	10 Hours	48 Hours
25° C	50%	3 Hours	5 Hours	7 Days	5 Hours	48 Hours

* These figures are a guide only, as ventilation, film thickness, humidity, thinning and other factors will influence the rate of drying.

SPREADING RATE 6.0 square metres per litre equals 100 µm dry film thickness

ASSUMING NO LOSSES

NOTE: Practical spreading rates will vary depending on such factors as application method, ambient conditions, surface porosity and roughness.

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TYPICAL SYSTEMS

This is a guide only and not to be used as a specification. Your specific project needs must be discussed with a Dulux Protective Coatings Consultant.

SURFACE	ENVIRONMENT	PREPARATION GUIDE	SYSTEM	DFT (µm)
STEEL – NEW	Very high corrosivity (AS2312.1 Cat C5)	Abrasive blast clean AS1627.4 Class 2.5	1 st Coat Zincanode® 402 2 nd Coat Ferreko® No. 3 3 rd Coat Ferreko® No. 3	75 µm 100 µm 100 µm
STEEL – NEW	Very high corrosivity (AS2312.1 Cat C5) Exceeds System PUR7	Abrasive blast clean AS1627.4 Class 2.5	1 st Coat Zincanode® 402 2 nd Coat Ferreko® No. 3 3 rd Coat Weathermax® HBR	75 µm 100 µm 100 µm
STEEL – NEW	Medium corrosivity (AS2312.1 Cat C3)	Abrasive blast clean AS1627.4 Class 2.5	1 st Coat Durepon® P14 2 nd Coat Ferreko® No. 3	75 µm 100 µm

NOTE: If application is by brush or roller, additional coats will be necessary to achieve the minimum DFT and full opacity

SURFACE PREPARATION	Specifiers should follow the surface preparation guidelines from the data sheet for the primer or first coat selected. The surface must be clean, sound and free from moisture, grease, oil, dirt, rust, loose paint, and other contaminants and abraded to provide a suitable key for the coating system. If topcoat application has exceeded the recoat window of the primer (refer to primer data sheet) then the entire surface MUST be abraded.
APPLICATION	Mix each pack thoroughly using a power mixer until the contents are uniform. Mix the contents of both packs together thoroughly with a power mixer and let stand for 10 minutes. Remix thoroughly before application.
BRUSH/ROLLER	Suitable for small areas only. If appearance is important, do not brush. Apply even, heavy coats of the mixed material to the prepared surface. When brushing and rolling additional coats may be required to attain the specified thickness.
CONVENTIONAL SPRAY	Thin up to 150ml/litre with Dulux® Epoxy Thinner (920-08925) to aid atomisation. Apply in multiple wet coats overlapping each pass 50%. Agitate paint regularly during application to prevent settling. Typical Set-up Graco AirPro: 1.8mm (239543) Pressure at Triton 308: 70-100 kPa (10-15 p.s.i.) Pressure at Gun: 410-480 kPa (60-70 p.s.i.)
AIRLESS SPRAY	Standard airless spray equipment such as a Graco Xtreme 30:1 with a fluid tip of 15-19 thou (0.38- 0.48mm) and an air supply capable of delivering 550-690 kPa (80-100 p.s.i.) at the pump. Remove manifold and gun filters. Thinning is not normally required but up to 50 ml/litre of Dulux® Epoxy Thinner (920-08925) may be added to aid application. Ensure paint is regularly agitated during application to prevent settling.
PRECAUTIONS	This is an industrial product designed for use by experienced Protective Coating applicators. Where conditions may require variation from the recommendations on this Product Data Sheet contact your Dulux® Consultant for advice prior to painting. Do not apply in conditions outside the parameters stated in this document without the written consent of Dulux® Australia. Freshly mixed material must not be added to material that has been mixed for some time. The rate of cure is dependent upon temperature. Do not apply at temperatures below 10°C. Do not apply at relative humidity above 85% or when the surface is less than 3°C above the dewpoint. Product MUST be fully cured and solvent free prior to immersion. For best results in immersion conditions replace Dulux® Epoxy Thinner (920-08925) with Dulux® CR Reducer (965-63020). Aluminium containing colours (ie Mid Grey) are not recommended for immersion, or for service in acidic or alkaline conditions. This product is not a decorative coating, and colour variations will occur with different application techniques. Micaceous iron oxide coatings are prone to marring but this will not affect their protective properties.
CLEAN UP	Clean all equipment with Dulux® Epoxy Thinner (920-08925) immediately after use.
OVERCOATING	Degrease with Gamlen CA 1 according to the data sheet. Test adhesion of existing coating by standard cross hatch adhesion test. If the coating fails, remove it. High-pressure water wash at 8.3 to 10.3 MPa (1,200-1,500 p.s.i.) to remove chalk and dust. Abrade surface to provide a good key for the new coating. Epoxies must be abraded if recoated outside the recoat window.
SAFETY PRECAUTIONS	Read Data Sheet, SAFETY DATA SHEET and any precautions on container labels. SAFETY DATA SHEET is available from Customer Service (13 23 77) or www.duluxprotectivecoatings.com.au
STORAGE	Store as required for a flammable liquid Class 3 in a bunded area under cover. Store in well-ventilated area away from sources of heat or ignition. Keep containers closed at all times.
HANDLING	As with any chemical, ingestion, inhalation and prolonged or repeated skin contact should be avoided by good occupational work practice. Eye protection approved to AS1337 should be worn where there is a risk of splashes entering the eyes. Always wash hands before smoking, eating, drinking or using the toilet.
USING	Use with good ventilation and avoid inhalation of spray mists and fumes. If risk of inhalation of spray mists exists, wear combined organic vapour/particulate respirator. When spraying, users must comply with their respective State Spray Painting Regulations.
FLAMMABILITY	This product is flammable. All sources of ignition must be eliminated in, or near the working area. DO NOT SMOKE. Fight fire with foam, CO ₂ or dry chemical powder. On burning will emit toxic fumes.
WELDING	Avoid inhalation of fumes when welding surfaces coated with this paint. Grind off coating before welding.

COMPANY INFORMATION

Dulux Protective Coatings a division of

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PACKAGING, TRANSPORT AND STORAGE

PACKAGING	Available in 10 litre packs
TRANSPORTATION WEIGHT	2.02 kg/litre (Average of components)
DANGEROUS GOODS	Part A: Class 3 UN 1263
	Part B: Class 3 UN 1866

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